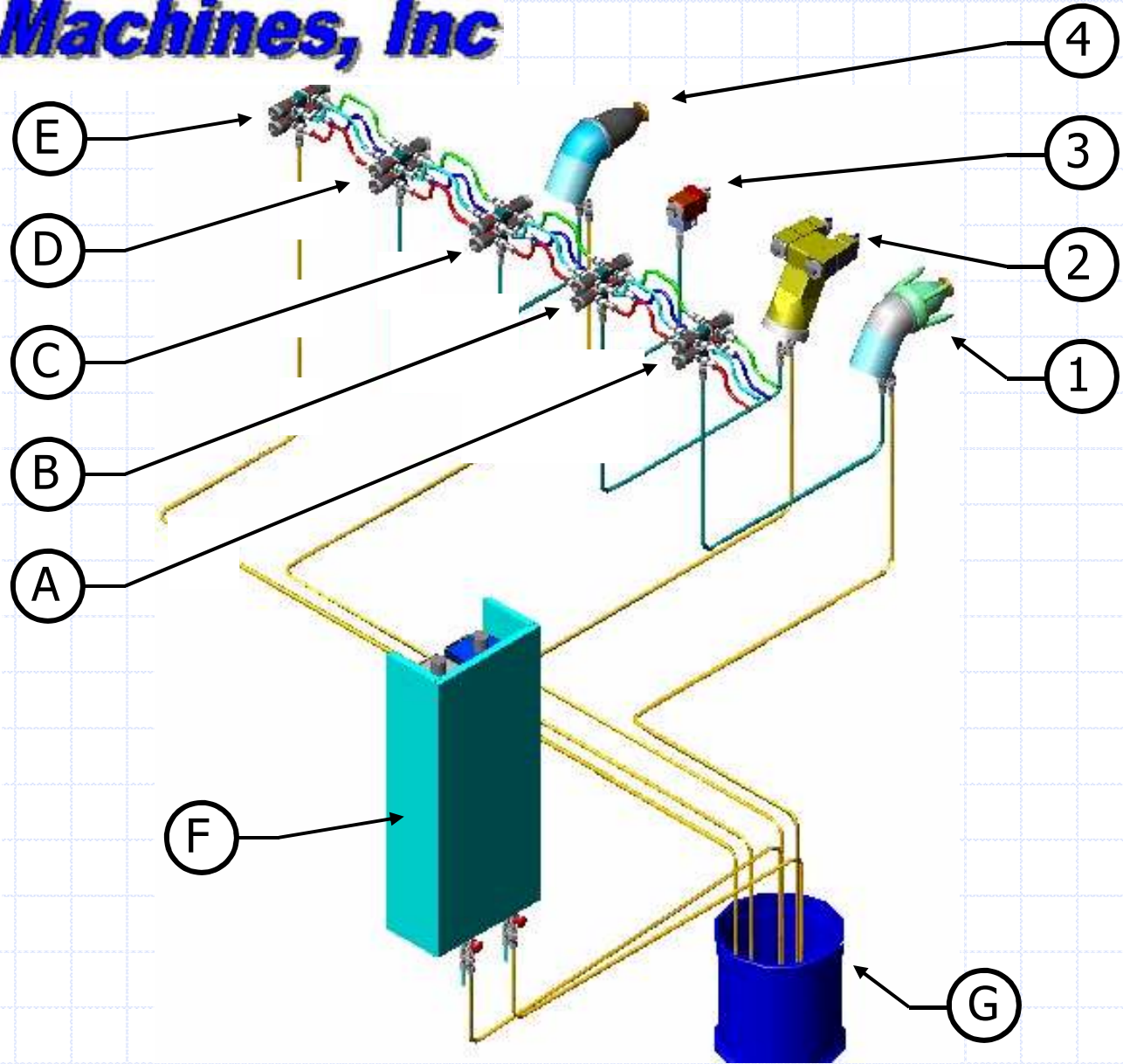




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Fluid Circuit

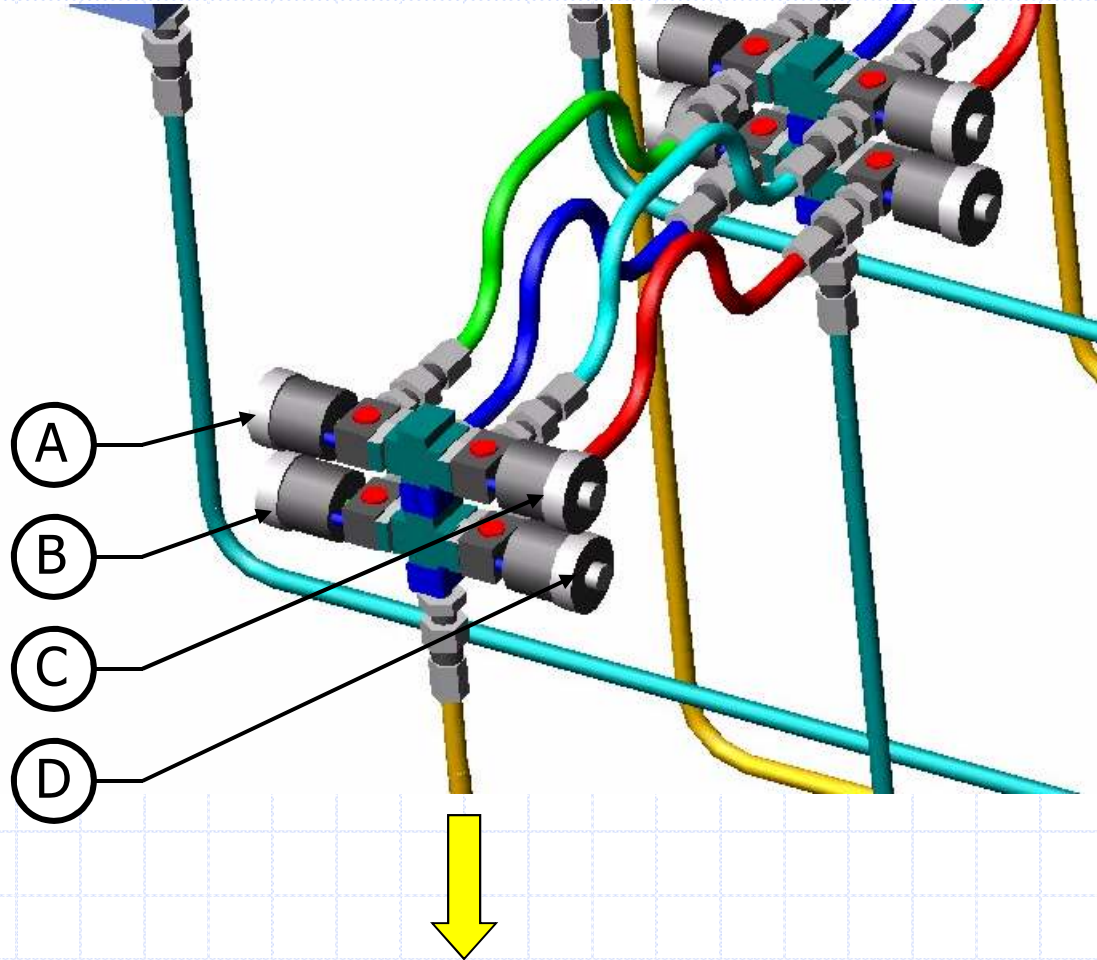
- A** ... Color Change Stack A
- B** ... Color Change Stack B
- C** ... Color Change Stack C
- D** ... Color Change Stack D
- E** ... Dump Stack
- F** ... Servo Pump Assy
- G** ... Recovery Container
- 1** ... External Charge Bell
- 2** ... E-Stat Dual Gun
- 3** ... Conventional Gun
- 4** ... Rotary Atomizer





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DUMP STACK

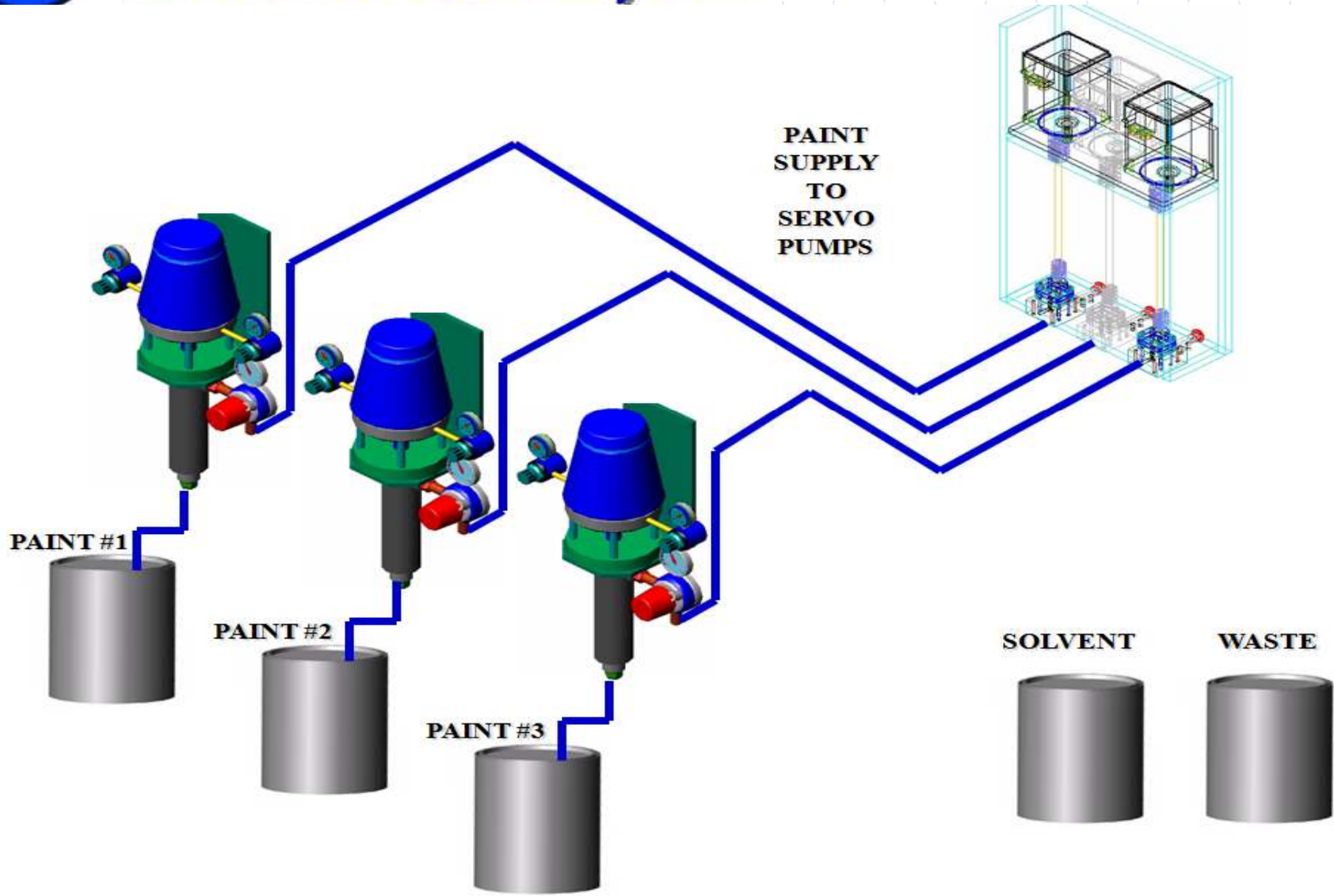


- A** ... AIR VALVE
- B** ... COLOR #1 VALVE
- C** ... SOLVENT
- D** ... COLOR #2 VALVE

TO RECOVERY CONTAINER



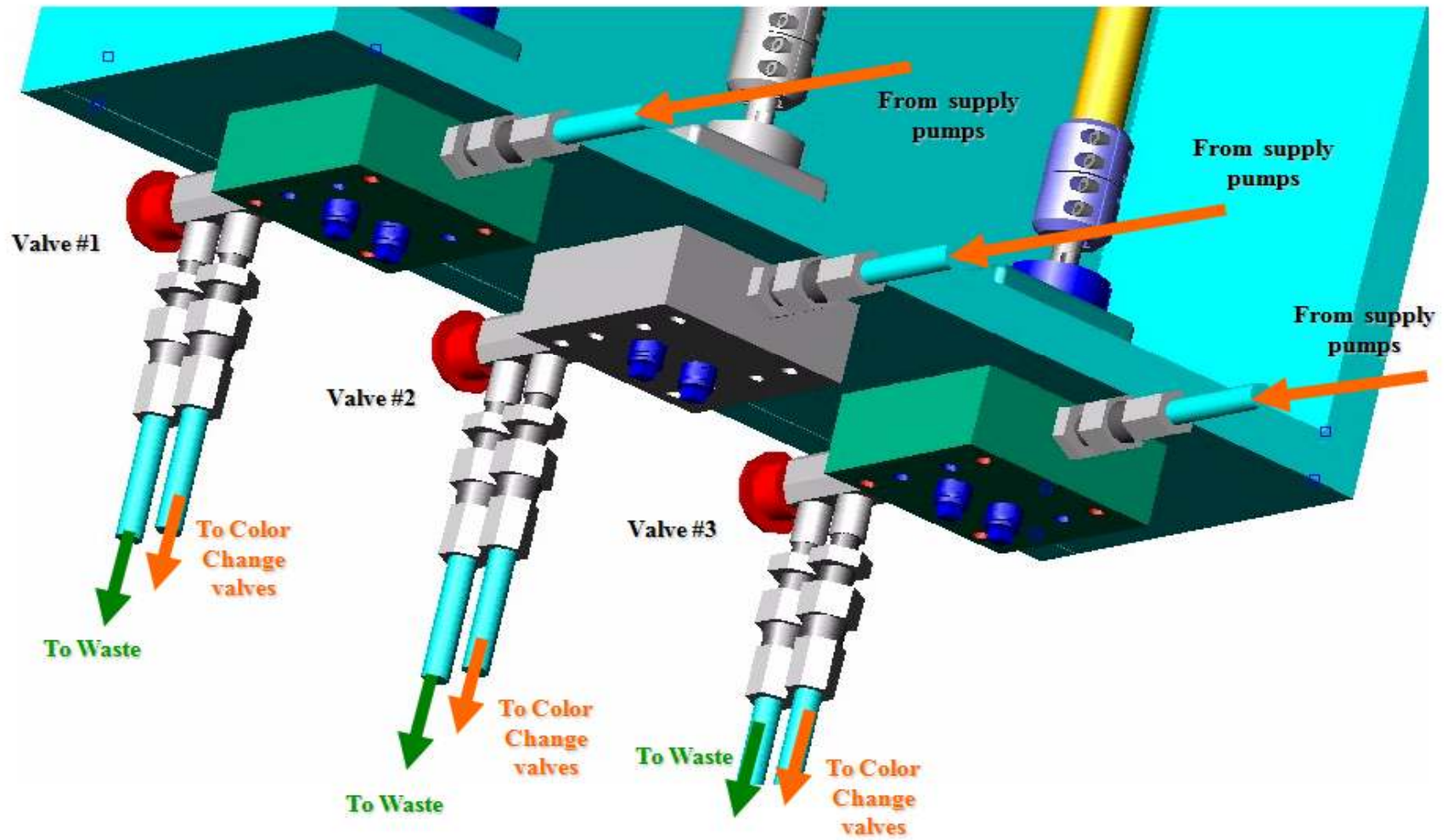
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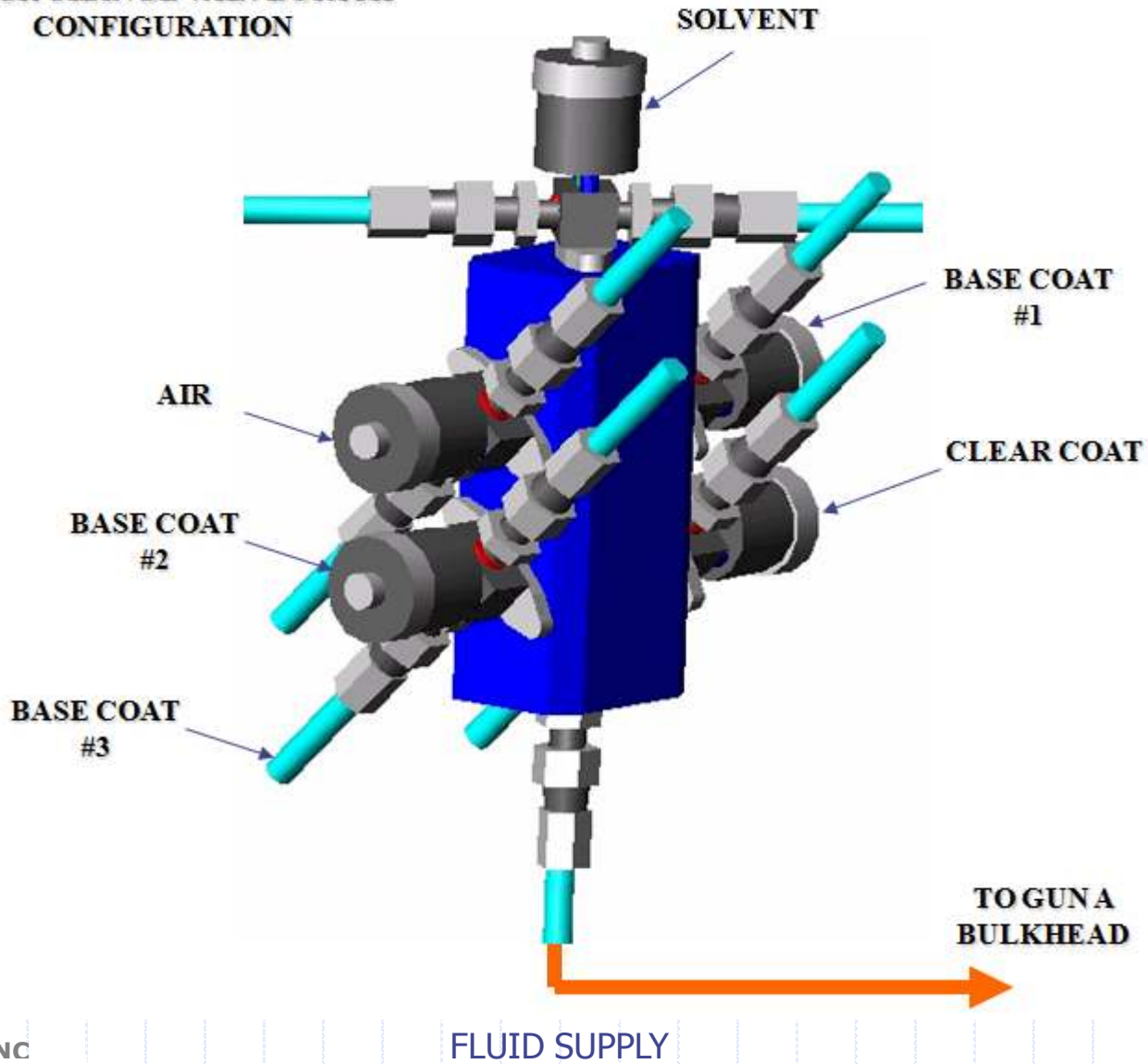
SERVO PUMP MANIFOLD HOISING





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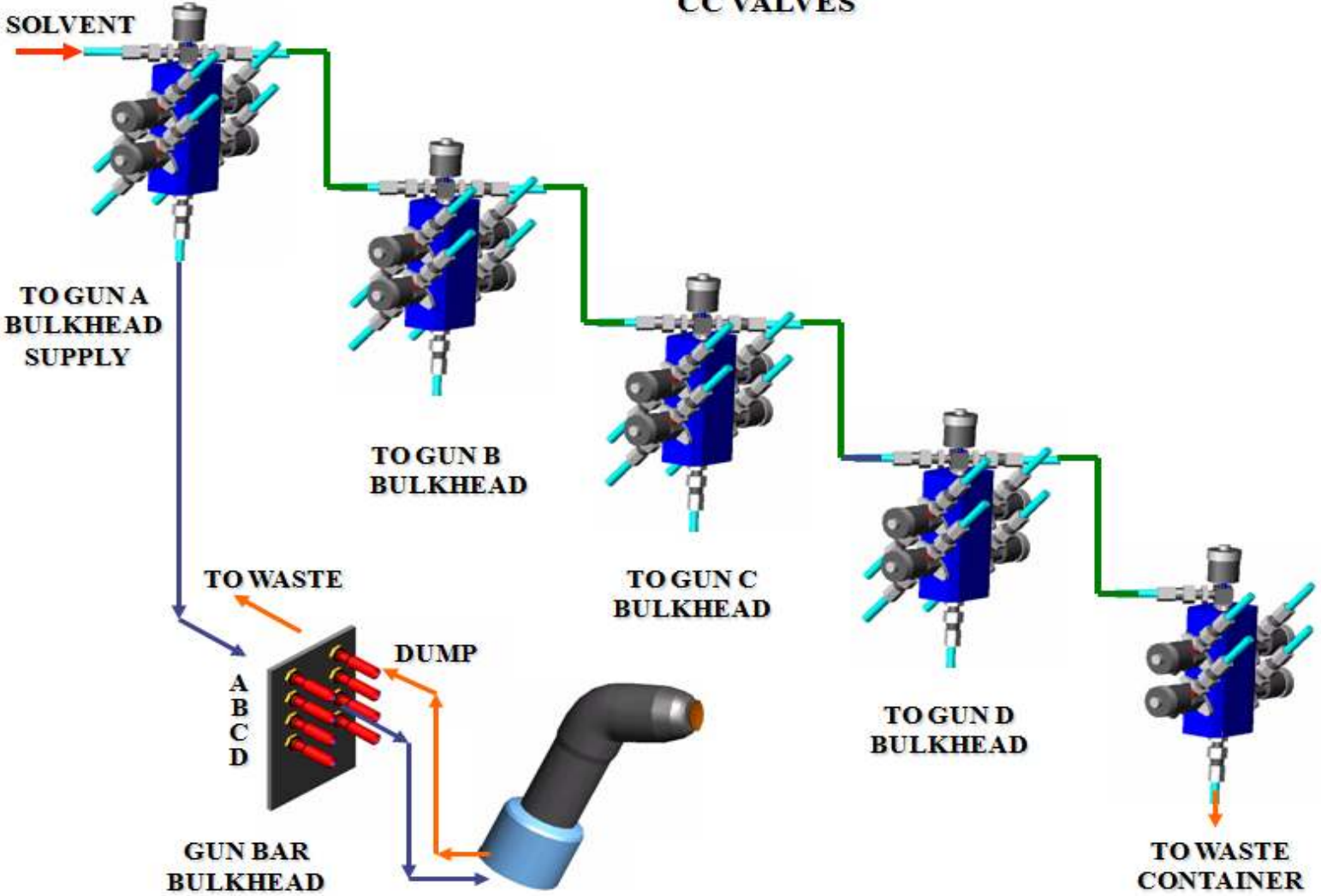
COLOR CHANGE VALVE STACK CONFIGURATION





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SAMPLE: SOLVENT SUPPLY HOISING TO CC VALVES





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SAMPLE: BASE COAT #1 SUPPLY
HOSING TO CC VALVES

