Fluid Circuit

A ... Color Change Stack A
B ... Color Change Stack B
C ... Color Change Stack C
D ... Color Change Stack D
E ... Dump Stack

F ... Servo Pump Assy
G ... Recovery Container
1 ... External Charge Bell
2 ... E-Stat Dual Gun
3 ... Conventional Gun
4 ... Rotary Atomizer
DUMP STACK

A ... AIR VALVE
B ... COLOR #1 VALVE
C ... SOLVENT
D ... COLOR #2 VALVE

TO RECOVERY CONTAINER
SAMPLE: BASE COAT #1 SUPPLY HOSING TO CC VALVES

BASE COAT #1

TO GUN A BULKHEAD SUPPLY

TO GUN B BULKHEAD

TO GUN C BULKHEAD

TO GUN D BULKHEAD

TO WASTE CONTAINER

TO WASTE

A B C D

GUN BAR BULKHEAD

DUMP

BNH MACHINES, INC

FLUID SUPPLY